



INSTALLATION INSTRUCTIONS

96" In-Ground Posts

Please read entire instruction sheet before you begin.

Follow these instructions and recommendations to install panels within warranty, and to avoid product damage.

Suitable for
pro builders
and DIY crafters.

Illustrations not to scale.
Black posts and channels
rendered in gray.

PLEASE READ INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN: We recommend following best building practices for installing **OUTDECO USA Steel Posts and Frames** in accordance with their intended purpose. Examples shown in this document are installation suggestions. Adjust installation configurations to meet your specific project requirements. If in doubt, consult a professional. We recommend checking with proper authorities about building codes/standards that may apply to your project. The **OUTDECO USA Post & Frame System** has a **5-Year Limited Warranty** for material integrity when installed per these instructions. Installers assume responsibility for the installation. (See full warranty at design-vu.com/post-frame or modinexpansels.com/post-frame.)

System Components & Features

Posts

- Black powder-coated galvanized steel (Fig. 1).
- Posts designed to be installed with min. 75" above ground if used with OUTDECO USA Panel or Slat Fence Kits (Fig. 2).
- Pre-drilled post holes align with the slots in all **OUTDECO USA Panel Frame** and **Slat Fence Kit** channels for quick and easy installation with no measuring (Fig. 3). (See Kit installation instructions.)
- Posts are pre-drilled on 3 sides allowing for linear or 90° corner configurations (Fig. 4).

Panel Frame & Slat Fence Kit Channels (Sold separately.)

- All channel sizes have slots that directly align with pre-drilled post holes for easy installation (Fig. 3).
- **Panel Frame Kits:** Available in 24" x 48" or 36" x 72" Kits for Design-Vu and Modinex Decorative Panels; and 24" x 48" or 48" x 70" Kits for Outdeco Decorative Panels.
- **Slat Fence Kit:** Channels adjust to fit Slats ½" to 1" thick.

WHAT'S IN THE BOX

- 1 Post – Black powder-coated galvanized steel; for in-ground installation
- 1 Poly Post Cap
- 12 Poly Post Hole Plugs

Installing Posts

When installing posts in-ground, plan and measure carefully, and check levelness so Frame Channels or Slats will fit between the posts. Read through all Kit instructions before installing Posts – Frame and Slat Kit channel spacing is precise and critical.

1. Insert Post Caps on top of posts.
2. Position undrilled side of post as your fence front.
3. Use proper methods for digging post holes and preparing holes for your terrain and earth composition (Fig. 5).
Check underground services and features before digging.
4. Follow best building practices for setting posts in concrete. **If in doubt, consult a professional.**
5. Straighten and secure posts before adding post-hole concrete.
6. Once fencing is finished, insert **Post Hole Plugs** into unused post holes to help prevent water leaking into posts (Fig. 6).

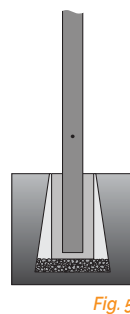
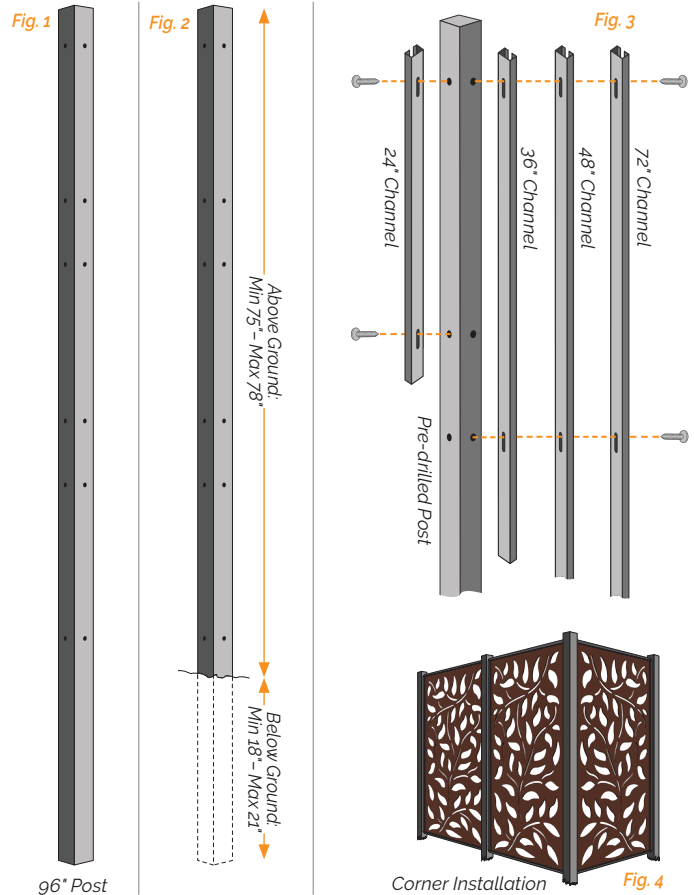


Fig. 5

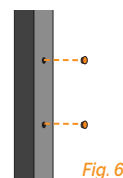


Fig. 6

INSTALLATION EXAMPLES

